

1977
5-29

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW2905G00132-3G**Job Sheet 174977****Part No:** RBW2905G00132-3G **Job Qty:** 1 ea**Part Name:** PCM Adapters Kit, Hydraulic System Test Bench**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** High**Job Created:** 3/23/18**Job Tracking No:****Due Date:** 4/23/18**Created By:** Logan David**Type:** SOLD**Description:****Note:** DWG RBW2905G00132-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/23/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	1 pcs		4/23/18	0.00	0.00	Small Fab-4		MLC
120	QC	1 pcs		4/23/18	0.00	0.00	QC4		MLC
130	Packaging	1 pcs		4/23/18	0.00	0.00	Packaging3-1		DAS
140	QC21-FG	1 Ea		4/23/18	0.00	0.00	QC21		21 MAY 08 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
 Descriptions: APP-1470-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
 RBW2905G00132-3G-9 to RBW2905G00132-3G-7 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab	
APP-1470-E	Pelican case	1 Ea (1 ea)	110-Small Fab	
RBW2905G00132-3G-5	Bottom Foam	1 Ea (1 ea)	110-Small Fab	
RBW2905G00132-3G-7	Top Foam	1 Ea (1 ea)	110-Small Fab	
RBW2905G00132-3G-9	Plastic Placard	1 Ea (1 ea)	110-Small Fab	
RBW2905G00232-3G	Adapter Assembly, Pcm Return Line	2 Ea (2 ea)	110-Small Fab	
RBW2905G00332-3G	Adapter Assembly, Pcm Pressure Line	2 Ea (2 ea)	110-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB41011	1	920	0
110-Small Fab	97524A032	4	275	0
	APP-1470-E	1	3	0
	RBW2905G00132-3G-5	1	4	0
	RBW2905G00132-3G-7	1	4	0
	RBW2905G00132-3G-9	1	2	0
	RBW2905G00232-3G	2	6	0
	RBW2905G00332-3G	2	6	0

Part Specifications

Specifications could not be found.

Plex 5/8/18 10:27 AM dart.logan.david



Container No: S069422



Part: RBW2905G00132-3G

Job No: 174977

Serial No/Batch: S069422

Revision: 2

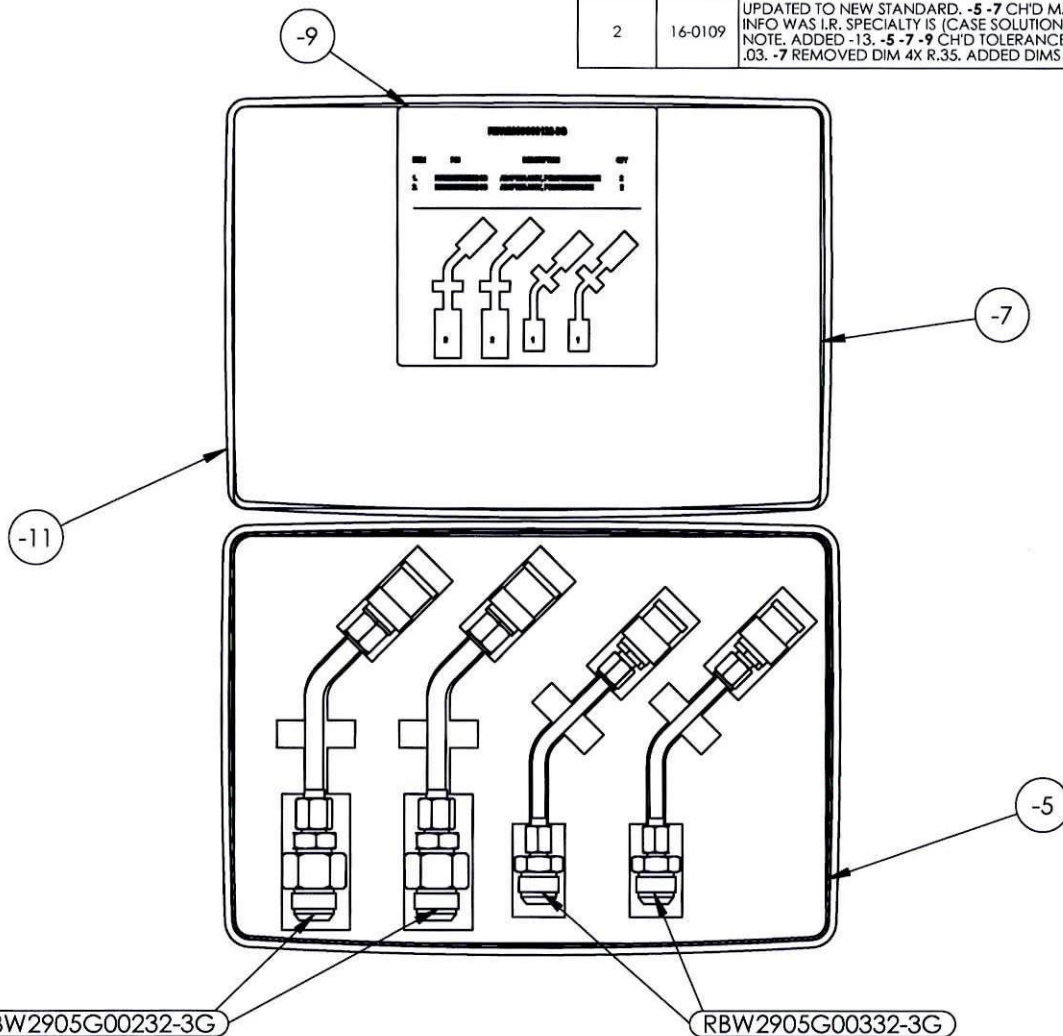
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Howkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/08/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		INCREASED FITTING CUTOUTS, FROM 2.69 TO 3.09 - FROM 3.43 TO 3.68 - FROM 2.71 TO 3.01 - FROM 2.23 TO 2.53.	5/23/2011	JAG	
2	16-0109	UPDATED TO NEW STANDARD. -5 -7 CH'D MAT'L WAS Y20 BLACK IS ETHAFOAM 220 BLACK. CH'D B/O INFO WAS I.R. SPECIALTY IS (CASE SOLUTIONS). -9 CH'D MAT'L WAS ALUMINUM IS PLASTIC. ADDED NOTE. ADDED -13. -5 -7 -9 CH'D TOLERANCES WAS .XXX ± .005 IS .XXX ± .010. WAS .XX ± .01 IS .XX ± .03. -7 REMOVED DIM 4X R.35. ADDED DIMS 4X .66, 4X .36.	8/11/2016	DEW	JAG



TOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
AMENDMENT
NOTICE
WORK ORDER
172354
20180508

NOTE:
REF. AGUSTA T/N: 3G2905G00132.

DART AEROSPACE																							
TITLE PCM ADAPTERS KIT, HYDRAULIC SYSTEM TEST BENCH																							
DWG NO. RBW2905G00132-3G	REV 2																						
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>HEAT TREAT</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>FINISH</td> <td>.XX ± .01 ANGLES ± .6°</td> </tr> <tr> <td>SPEC</td> <td>.X ± .1 SURFACES = 125/</td> </tr> <tr> <td>DRAWN BY: GILBERT</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>CHECKED: DUERFELDT</td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>USED ON MODEL</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td>AUGUSTA AW139</td> </tr> <tr> <td>SCALE 1:5</td> <td>DATE 3/4/2011</td> </tr> <tr> <td colspan="2">SHEET 1 OF 4</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8	FINISH	.XX ± .01 ANGLES ± .6°	SPEC	.X ± .1 SURFACES = 125/	DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	QA APPR: LINDSAY	USED ON MODEL	APPROVED: GILBERT	AUGUSTA AW139	SCALE 1:5	DATE 3/4/2011	SHEET 1 OF 4	
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES																						
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8																						
FINISH	.XX ± .01 ANGLES ± .6°																						
SPEC	.X ± .1 SURFACES = 125/																						
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R																						
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING																						
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009																						
QA APPR: LINDSAY	USED ON MODEL																						
APPROVED: GILBERT	AUGUSTA AW139																						
SCALE 1:5	DATE 3/4/2011																						
SHEET 1 OF 4																							

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				2	ADAPTER ASSY, PCM RETURN LINE		RBW2905G00232-3G	1
				2	ADAPTER ASSY, PCM PRESSURE LINE		RBW2905G00332-3G	1
		B/O	-5	1	BOTTOM TOOL CUSHION	ETHAFOAM 220, BLACK	16.0 X 11.0 X 2.3 (CASE SOLUTIONS)	2
		B/O	-7	1	TOP TOOL CUSHION	ETHAFOAM 220, BLACK	15.85 X 10.85 X 1.58 (CASE SOLUTIONS)	3
			-9	1	PLACARD	PLASTIC		4
		B/O	-11	1	CASE	PLASTIC	PELICAN #APP-1470-E	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	